

 Steel Fabrications - Fontana Non-Conformance Report	NCR No.: 4B-G8
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	Date: 12/22/03
	Plant: Steel Fabrication - Fontana
Contract No. : 04-012024	Drawing Reference No. and Rev.: E988-50 - Rev. 7
Customer: Caltrans	Item No.: 4B-G8
Job Description: San Francisco-Oakland Bay Bridge	Item Description: Pile Can #4B-G8
Description & Location of Non-Conformity Surface infections found running transverse to the long. seam of pile can	
Cause of Non-Conformity mill induced imperfections	
Proposed Recommendations Date 12/22/2003 Explore the imperfections to determine the extent of each. Excavated all visual imperfection, use magnetic particle or dye penetrate to verify imperfections have been removed, record the depths of the most severe imperfections, notify the in-house Caltrans's Inspector, QA, for visual confirmation. Reference API Specification 2B 5th Edition 1996, Section 7.4	
Corrective Action Taken Same as proposed	
Results of Corrective Action	
Remarks	
Q.C. Inspector Date 12/22/2003 David Valerio/Kamal Baki	

Copies To:

Richard Bienek

QCM/KFM

Dick Kaatz

Ameron/Senior Project Manager

Gerry Robb

Ameron/Engineering Manager

Jon Lubecki

Ameron/Plant Superintendent